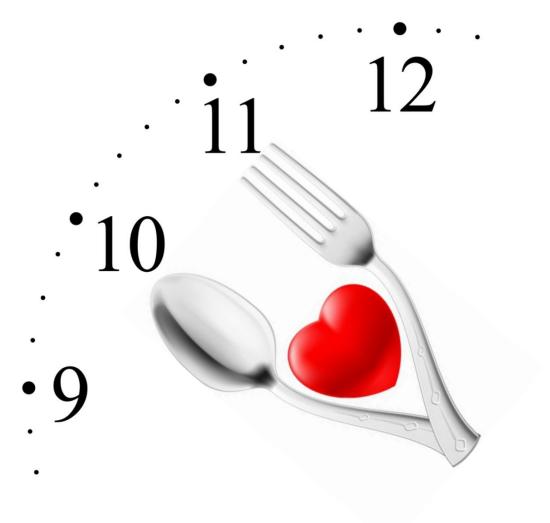
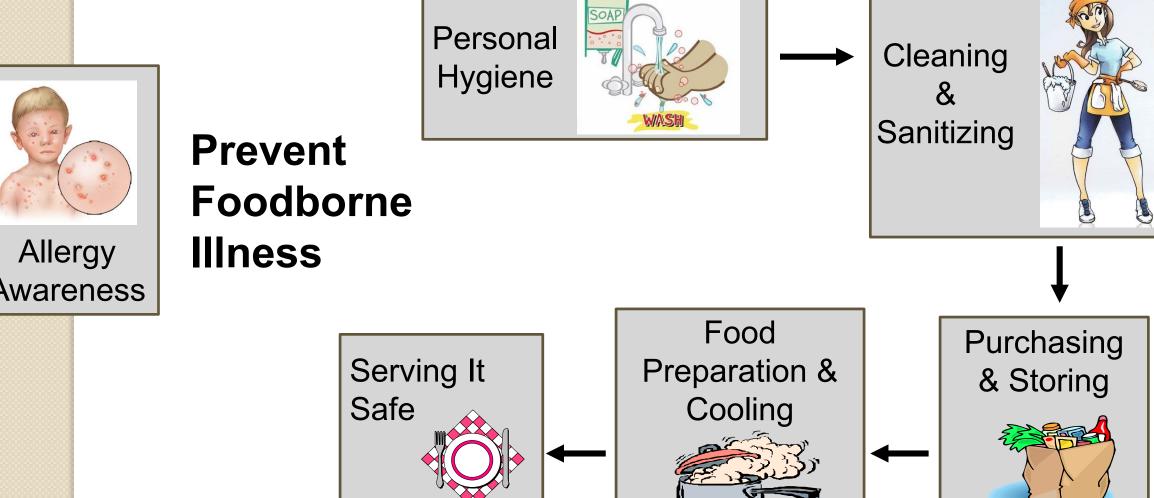
Take Time for Safety











Objectives

By the end of this class, participants will:

- Know what foodborne illness is and its causes.
- Recognize the importance of handwashing and personal hygiene.
- Understand how to clean and sanitize surfaces.
- Learn how to handle food safely during purchasing, storing, preparing, and serving.
- Realize food allergy risks.



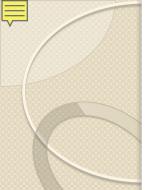
What is Foodborne Illness (FBI)?

- Results from consumption of contaminated food or beverage.
- Often referred to as food poisoning.
- Occurs when two or more people get sick from consuming the same item.
- Occurs when one or more get sick from chemical contaminant or botulism.



How Do FBI Occur?

- Obtaining food from unsafe sources
- Improper food preparation practices
- Inadequate temperature controls
- Improper thawing
- Failure to cool hot foods quickly
- Poor personal hygiene
- Inadequate cleaning and sanitizing
- Mishandling of chemicals



Common Symptoms

- Nausea
- Vomiting
- Diarrhea
- Fever
- Chills
- Severe headache
- Stiff neck





Long-Term Complications

- Guillain-Barre syndrome (muscle weakness)
- Reactive arthritis
- Kidney dysfunction
- Neurological disorders
- Brain damage
- Irritable bowel syndrome
- Chronic diarrhea
- Death



Highly Susceptible Populations

- Young
 - Infants
 - Children
- Elderly
- Pregnant women
- Immune compromised or chronically ill

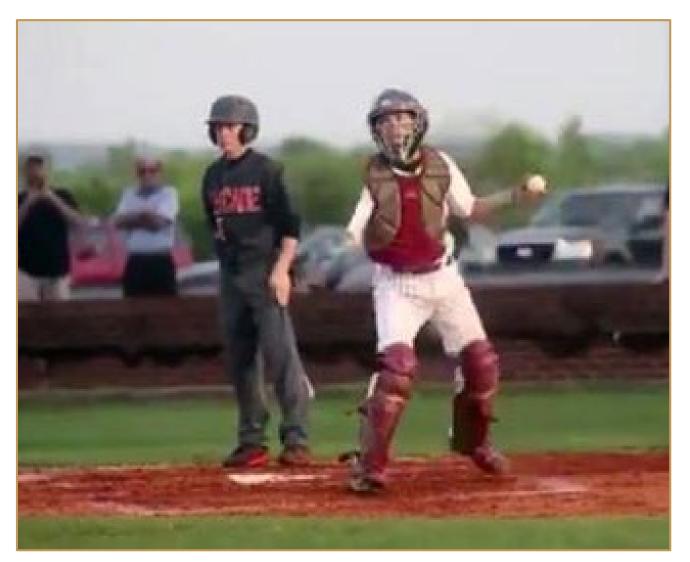














Contaminants

- Physical Objects
- Chemical
- Harmful Microorganisms



Food can be unsafe to eat before it looks, smells, or tastes spoiled.



Physical Contamination

- Wear protective gear, such as hairnets, gloves, and aprons.
- Clean food-contact surfaces.
- Cover exposed foods.
- Store food properly.
- Maintain equipment.





Chemical Contamination

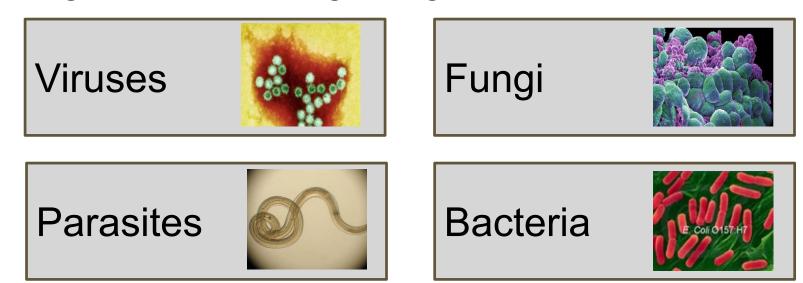
- Occurs when chemicals get into a food or food-contact surface.
 - Cleaning products and sanitizing solutions
 - Pesticides
 - Medicines
- Use chemical containers only for chemicals and label correctly.
- Store separately from food and food contact surfaces.





Harmful Microorganisms/ Pathogens Contamination

- Micro = very small
- Organisms = living things



Bacteria can produce toxins, poisons that cause foodborne illness.



- Any food/food ingredient capable of allowing rapid growth of pathogens.
- Require time and temperature controls for safety.
- Maximum time in the temperature danger zone of 41°F - 135°F is four hours.
- "Two-hour Rule" recommended.
- Limit time at room temperatures.







- Cooked foods of plant origin
 - Vegetables such as potatoes or beans
 - Starches such as rice or pasta







 Cut melons, tofu, raw cut tomatoes, cut leafy greens, and raw sprouts





Four Aspects of Food Safety

- 1. CLEAN
- 2. SEPARATE
- 3. COOK
- 4. CHILL



FoodSafety.gov



CLEAN





Personal Hygiene

- Brush teeth and bathe daily.
- Wear clean clothes.
- Change apron when soiled.
- Restrain hair.
- Maintain good health.
- Do not work around food when ill.







Personal Hygiene, cont.

- Wash hands properly and often.
- Trim and smooth fingernails.
- Avoid polished or artificial fingernails.
- Wear disposable gloves over bandaged cuts, scrapes, and burns on the hands.
- Limit jewelry.







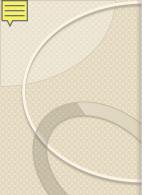


Handwashing Steps

- 1. Wet hands with warm water (100°F).
- 2. Apply soap and rub for 20 seconds.
- 3. Rinse.
- 4. Dry with clean paper towel or air dryer.







Handwashing Sink

- Designate a handwashing sink.
- Post handwashing sign to show steps.
- Accessible and stocked with supplies.
- Keep sink cleaned and sanitized.
- Make appropriate accommodations.
- Provide a covered waste container.







Hand Sanitizers

- Are not a substitute for proper handwashing.
- Optional follow up to handwashing.
- Use food-safe hand sanitizers.
- Can be drying to the hands if used repeatedly.







When to Wash Hands

After...

- Coughing or sneezing
- Blowing nose
- Touching face/hair
- Contact with bodily fluids/diapering
- Applying first aid
- Caring for person
- Feeding someone
- Handling animals, their foods and waste

- Handling raw foods
- Eating or drinking
- Smoking
- Cleaning activities
- Sandbox or dirt play
- Water play
- Handling money
- Using the restroom

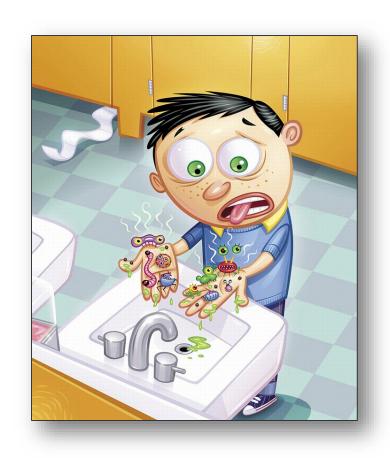




When to Wash Hands, cont.

Before...

- Handling food
- Preparing bottles
- Putting on food gloves
- Setting the table
- Feeding another
- Eating
- Caring for the sick
- Applying first aid







Bodily Discharges

- Discharges are a source of contamination and can easily transfer pathogens.
- Diaper in a designated area.
- Sanitize area to kill pathogens.
- Wash hands after each incident involving bodily discharges.
- Use disposable gloves.







It Can Happen!

A 2007 outbreak of shigellosis in Florida affected 46 children and was associated with improper diapering and toileting protocol.

A 2017 outbreak in Kansas involved 22 cases of shigellosis at a single child care center. Improper cleaning of surfaces and personto-person transmission contributed to this outbreak.

A 2010 E. coli outbreak at a Vancouver, Washington daycare led to the death of a four-year-old boy and four hospitalizations. Investigators believe risky diapering procedures may have been a factor.





Cleaning and Sanitizing Food-Contact Surfaces

- Cleaning is removing soil and food debris from a foodcontact surface.
- Sanitizing is removing most of the microorganisms.





Food-Contact Surfaces

Storage & Preparation

- Microwave
- Sinks
- Cutting boards
- Blenders
- Counter tops
- Food thermometers
- Knives
- Refrigerator
- Wiping cloths
- Aprons



Service

- Flatware
- Dishes
- Child care table
- Highchairs
- Bibs





5 Steps to Cleaning, Rinsing, and Sanitizing

- 1. Scrape or rinse excess food debris.
- 2. Clean in hot soapy water to remove soil and food. Use clean dishcloths.
- 3. Rinse in clean hot water to remove the cleaning agent.
- 4. Sanitize to reduce microorganisms to levels that are safe.
- 5. Air dry.



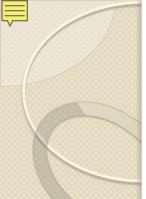


Dishwasher

- Keep machine clean and free of food.
- Check water temperatures.
- Pre-rinse or scrape items before loading them into the dishwasher.







Manual Dish Washing

- Sinks should be cleaned first.
- Sanitize by immersing items in a properly mixed sanitizing solution.
- Sanitize by spraying with a properly mixed sanitizing solution.







Chemical Sanitizing Solution: Chlorine Bleach

- 1 gallon warm water (50°F 100°F)
- Add 1-2 tsp. unscented bleach
- Stir
- Immerse for 10 seconds
- Air dry





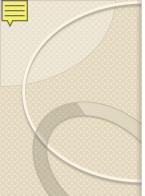


Chemical Sanitizing Solution: Quaternary Ammonium

- 1 gallon hot water (75°F or hotter)
- Add ½ tsp 1 tsp. Quaternary Ammonium
- Stir
- Immerse for 30 seconds
- Air dry







Sterilizing Bottles

- Dismantle the bottle.
- Wash all parts in warm soapy water.
- Rinse in clean water.
- Put parts in boiling water.
- Boil for 5 minutes.
- Remove with sanitized tongs.
- Air dry opened.







Sanitizers vs. Disinfectants

Bleach as a Sanitizer

- Kill microorganisms
- Approved for food-contact surfaces
- Safe concentration of chemical to water
- 1-2 tsp. bleach/gal. water

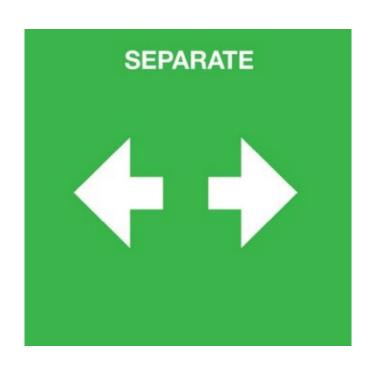
Bleach as a Disinfectant

- Kill microorganisms
- Used on hard surfaces that do not touch food
- Strong concentration that has a chemical residue
- ¼ cup bleach/gal. water





SEPARATE

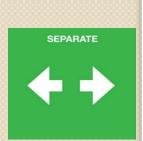




What is Cross-Contamination?

- Hands to food
- Food-contact surfaces to food
- Food to food
- Animals to food
- Pests to food









Small Stuff Matters

- Personal beverage containers
- Aprons and pot holders
- Timers and thermometers
- Phones
- Door handles and knobs
- Bibs
- Other linens







Dogs, Cats, and Critters, Oh My!

- Keep animals away from food and food-contact surfaces.
- Position caged animals away from food preparation and service areas.
- Wash hands after handling animals.







Keep Chemicals Separate

- Store away from foods and food-contact surfaces.
- Secure away from children.
- Properly label.







Purchasing

- Purchase wholesome safe foods from approved suppliers.
 - Grocery store
 - Wholesale market
 - Wholesale distributor
 - Caterer
 - Local farmer's market
 - Local producer
- Use meats, poultry, dairy, and processed foods that have been inspected.
- Purchase American products when possible.







Safe Purchasing

- Check package dates.
- Inspect canned and packaged items.
- Ensure frozen items are solid to the touch.
- Keep meat, poultry, and fish separate.
- Purchase cut melons, cut tomatoes, and cut leafy greens from cold storage.
- Do not serve raw milk, unpasteurized juice, uninspected eggs, home-canned foods, or raw sprouts.





Product Date Marking

- A "Sell-By" date indicates how long to display the product for sale.
- A "Best if Used By" date is recommended for best flavor or quality.
- A "Use-By" date is the last date recommended for the product.
- "Coded dates" are packing numbers for use by the manufacturer.





Safe Transit and Food Storage

- Handle food safely during transport.
- Make storage arrangements in advance of shopping.
- Purchase cold foods last on trip.
- Use equipment to keep cold food cold.
- Store cold items immediately.







Storing Cold Foods

- Keep refrigerator below 41°F (38°F ideal).
- Use foods on a First In, First Out (FIFO) basis.
- Store sealed meat, poultry, and fish on lower shelves.
- Store ready-to-eat foods separate from raw dripping foods.
- Label, date, and protect opened foods.
- Clean refrigerator frequently.





Storing Frozen Foods

- Store at or below 0°F.
- Freezing practically stops growth of harmful bacteria.
- Preserves freshness.
- Wrap and freeze right after purchase.
- Keep frozen until ready to use.







Storing Dry Foods

- Cool, dry area
- Sealed or covered packaging
- First-In, First-Out (FIFO) rotation
- Away from garbage and restrooms
- Raised shelves or enclosed cabinetry
- Pest free and pet free location
- Well lit
- Good air circulation
- Separate from chemicals







Unsafe Foods

- Spoiled food that looks and smells bad
- "Use by" date has passed
- Leak, bulge, crack, have loose lids or severe dents, excessive rust or dirt
- Containers that spray when opened
- Moldy foods
- Improperly thawed products
- Pest-infested items







Pesky Pests



- Cockroaches contaminate by crawling, shedding skins, and dumping wastes.
- House flies contaminate through digestive acids, defecation, and body hairs.
- Fruit flies land on foods and transfer bacteria from one place to another.
- Rodents contaminate with their waste products.









Controlling Pests

- Deny food, water, and a place to hide.
- Cleaning removes a food source, destroys eggs, and controls nesting.
- Dispose of trash and keep it covered.
- Store recyclables properly.
- Secure exterior openings in the home.
- Call a licensed pest control operator.





COOK





Thawing Frozen Foods

- In the refrigerator, at 41°F or below
- Under cold, running water
- Defrost in the microwave and continue cooking the food to endpoint temperature
- Thaw as part of the cooking process









Preparing Fresh Produce

- Rinse in running water to remove microorganisms on the surface.
- Use cool to warm water, not cold.
- Scrub tough skinned items with food brush under cool running water.
- Gently soak delicate items, then rinse.
- Packaged, ready-to-eat products do not need to be rinsed again.





Food Preparation

- Keep cold foods at 41°F or below.
- Keep hot foods at 135°F or above.
- Cook continuously to endpoint temperature.
- Use a food thermometer to temp food.
- Marinate products in the refrigerator.
- Cooking does not destroy toxins formed by some microorganisms.







Proper Internal Temps

•	Poultry	
	· Whole	180°F
	Legs, thighs & wings	180°F
	Breasts	170°F
	Ground	165°F
•	Ground Beef	160°F
•	Beef Roasts, Veal, Lamb	145°F
•	Raw Pork, Ham & Sausage	
•	Commercially Pre-cooked Ready-to-eat Meat	
	(ham, roast beef, turkey, etc.)	135°F
•	Processed Meat Items (nuggets, fritters, cooked beef patties, etc.)	
	Follow Manufacturer's Instructions	
•	Egg Dishes	160°F
•	Fish	
•	Leftovers, Casseroles	





Mr. Thermy

- Take internal temperatures of food.
- Place in thickest part of food, 2" deep; stack or pile food if necessary.
- Clean and sanitize after each use.
- Store in case.











Microwave Cooking

- Rotate and stir during cooking process.
- Use microwave-safe containers.
- Follow directions on commercially packaged foods or cook to internal temperature of 165°F.
- Avoid microwaving meat sticks and eggs since they splatter.







Slow Cookers

- Not suitable for cooking large quantities.
- Use thawed ingredients.
- Cut products into small pieces.
- Use recipes with a liquid.
- Cook on high for 1 hour and switch to low.
- Cooking must be continuous.
- Do not use delay cook feature.







Instant Pots

- Functions as a slow cooker, rice cooker, steamer, pressure cooker, and sauté pan.
- Quickens the cooking process, but can become a source of household hazards.
- Use safely, following product recommendations in Users Guide.
- Purchase quality equipment.





Taste Testing Foods

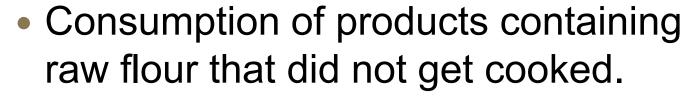
- Use appropriate tools.
 - Clean taste testing spoon
 - Small bowl
- Serve a small portion into the bowl.
- Step away from the prepared food.
- Taste from the bowl with testing spoon.
- Put soiled bowl and spoon in sink.







Emerging Risks





- Incidences included children playing with a homemade play dough, people licking cake batter off a spoon and people eating raw cookie dough as a snack food.
- Flour, became a high risk food once moisture was added to it and it was not cooked to destroy pathogens.





Field Trips and Picnics

- Keep potentially hazardous foods at safe temperatures.
- Pack foods that do not require temperature controls.
- Pre-chill or freeze cold foods overnight and use cold holding equipment.







Serving Food Safely

- Hold food at proper temperatures.
- Put out for service when ready to eat.
- Use time controls as needed.
- Prevent crosscontamination at the table.







Leftovers

- Label and date unserved leftovers.
- Store food in refrigerator immediately after service and hold for up to 7 days.
- Most served foods cannot be saved once they have been exposed to diners.
- Nonperishable packaged foods and fruits with a nonedible peel may be saved.
- Reheat leftovers to 165°F quickly.
- Reheat and serve hot leftovers once.





Handling Baby Formulas

- Check "use by" date.
- Label and refrigerate prepared formulas.
- Label and refrigerate opened cans of liquid formula.
- Discard formula in bottle after feeding.







Handling Breast Milk

- Label with the date pumped.
- Hold fresh milk at room temperature up to 4 hours including feeding time.
- Hold fresh milk in refrigerator up to 48 hours.
- Freeze up to 6 months.
- Do not refreeze a thawed product.
- Hold thawed milk room temperature up to 2 hours including feeding time.
- Hold thawed milk in refrigerator up to 24 hours.







Handling Baby Foods

- Label jars brought from infant's home.
- Observe "use by" date on jar.
- Serve from a dish not the container.
- Discard leftover baby food served directly from the jar.
- Refrigerate un-served amount.
- Serve portioned amount within 2 hours.
- Reheat homemade solid foods to 165 degrees.
- Thaw frozen foods safely.







CHILL





Chill

- The Chill Factor Cool to 41°F or below in the refrigerator or freezer.
- Divide and Conquer Separate large amounts into smaller pans or pieces.
- Ice Down Use an ice bath, ice paddle, or ice as an ingredient to cool hot foods.
- Avoid the Pack Attack Store to allow cold air to circulate around hot foods.





Food Allergies



A food allergy is an immune system response to a specific protein in a food.





Common Allergy Symptoms

- Nausea and/or vomiting
- Scratchy throat
- Nasal congestion
- Difficulty swallowing
- Shortness of breath
- Wheezing
- Hives / rashes
- Itching
- Swelling of body parts (face, hands, feet)
- Abdominal pain / stomach cramps
- Diarrhea







Anaphylaxis

- Rare but potentially fatal condition
- Reaction occurs throughout the body
- Symptoms include:
 - Low blood pressure
 - Breathing difficulties
 - Shock
 - Loss of consciousness
- Provide immediate medical attention
- May need epinephrine injection to open airways and blood vessels







"The Big 8 Allergens"



- 1. Peanuts
- 2. Tree Nuts (such as almonds, pecans, walnuts)
- 3. Milk
- 4. **Eggs** (and egg products)
- 5. Soy
- 6. Wheat
- 7. Fish (such as bass, cod, flounder)
- 8. Crustacean Shellfish (such as crab, lobster, shrimp)





Prevent Cross Contact

- Follow safe food handling procedures to prevent transfer of allergens.
- Read food labels.
- Know what to avoid and how to substitute.
- Designate allergy-safe zones.



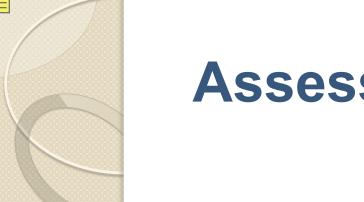


Protect Health and Life



This institution is an equal opportunity provider.





Assessment

